



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6405G02331-3G-11

Job Sheet 171415



Part No: RBW6405G02331-3G-11

Job Qty: 4 ea

Part Name: All Thread



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6405G02331-3G-11 REV:2 IPP REV A 18.01.19 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/8/18	0.00	0.00	Start Up Machining-4		JK 18-3-5
120	CNC Lathe	4 pcs		2/9/18	0.75	0.29	MORI SL-154		JK
130	QC	4 pcs		2/9/18	0.00	0.00	QC2 Machining-5		JK
140	QC	4 pcs		2/9/18	0.00	0.00	QC8 Machining-5		JK 18-03-05
150	Packaging	4 pcs		2/9/18	0.00	0.00	Packaging3-2		MAR 06 2018
160	QC21-SA	4 Ea		2/9/18	0.00	0.00	QC21		MAR 12 2018

Part Op 120 - 1-Machine as per folio FB 802 FOLIO REV: DWG REV: 9-89 2-Debur
Descriptions: 150 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92580A107	Threaded Rod 1/4"-28	4 ft (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	92580A107	4	0	0
	5040825	1.05		

Part Specifications

Specifications could not be found.

Plex 1/31/18 4:18 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S047836



Part: RBW6405G02331-3G-11

Job No: 171415

Serial No/Batch: S047836

Revision: 2

Inspector:

Date: 03/05/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



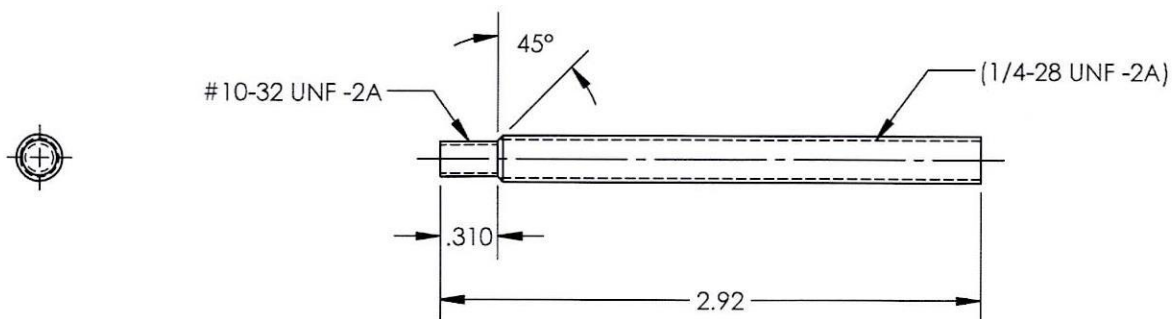
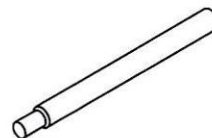
QA Closed: _____ Date: _____

Work Order update only ☐

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0032	-11 CH'D DIM WAS 1/4-28 UNF -2A IS (1/4-28 UNF -2A).	1/26/2017	RJC	SM



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171415 MJS

JAN 31 2016

(-11)

ALL THREAD

DART AEROSPACE	
TITLE T/R UPPER CONICAL RING PULLER	
DWG NO. RBW6405G02331-3G-11	REV 2
MAT'L STEEL, GRADE B7	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -09	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125 ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	AW139
SCALE 1:1	DATE 3/25/2010
SHEET 7 OF 9	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



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Work Order update only ☐

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